Product Name	Description	Chemical Properties							Applications
		Viscosity	Color Gardner	Amine Value	Active H Equivalent	%Dry Content	EEW 190	POT LIFE (150g, 25˚c)	
CYCLOALIPHATIC HARDENERS									
Razeen Cure RC 11	Cycloaliphatic Adduct	300:650	< 1	265	114	100	60	50'	Good yellowing resistance. For flooring and coatings. Food approved.
Razeen Cure RC 12	Cycloaliphatic Adduct	300:650	< 1	260	114	100	60	55'	Good yellowing resistance. For flooring and coatings. Good performance at low T˚ and high umidity
Razeen Cure RC 13	Cycloaliphatic Adduct	100:300	< 1	330	95	100	50	60'	Low viscosity hardener for casting, self levelling foors, impregnation.
Razeen Cure RC 14	Cycloaliphatic Adduct	300:700	< 2	360	95	100	50	30'	For self levelling flooring. Very good curing at low T˚ and high chemical and mechanical resistance.
Razeen Cure RC 15	Accelerated Polyamine	400:1000	< 4	385	76	100	40	15'	Early traffic resistance. Very good curing at low T˚ and high chemical and mechanical resistance.
Razeen Cure RC 16	Cycloaliphatic Adduct	400:1000	< 3	260	114	100	60	45'	Accelerated version of RC 11, better curing at low T˚.
Razeen Cure RC 17	Modified Polyamine	20 . 100	< 3	668	84	100	25	55'	Low viscosity hardener, very good wetting properties and curing under adverse conditions.
Razeen Cure RC 19	Cycloaliphatic Adduct	100:300	< 2	320	95	100	50	30'	For self levelling floorings. Very good performance at high humidity
Razeen Cure RC 20	Cycloaliphatic Adduct	200:600	< 2	310	114	100	50	30'	High mechanical properties for self levelling, & low T˚.
Razeen Cure RC 21	Cycloaliphatic Adduct	200:400	< 1	290	84	100	60	35'	Low colour, very good levelling properties and curing under adverse conditions.
Razeen Cure RC 22	Cycloaliphatic Adduct	40:120	< 1	370	95	100	45	30'	Low viscosity and colour, very good aesthetic properties and blushing resistance.
Razeen Cure RC 23	Cycloaliphatic Adduct	150:350	< 1	360	95	100	50	35'	Cost effective version of Razeen Cure RC 13
Razeen Cure RC 24	Cycloaliphatic Adduct	100:300	< 1	280	114	100	60	45'	Cost effective version of Razeen Cure RC 11
Razeen Cure RC 25	Modified Polyamine	500:1500	< 8	285	114	100	60	40'	Very good curing low T˚ and under water, adhesion on wet concrete, blushing.
Razeen Cure RC 26	Modified Polyamine	400:700	< 12	425	95	100	50	40'	For adhesive and epoxy systems labelled irritant, epoxy-PU systems.
Razeen Cure RC 27	Modified Polyamine	100:300	< 2	370	95	100	50	50'	Very low viscosity and fast curing. For adhesive & injection systems.
Razeen Cure RC 28	Modified Polyamine	20 . 120	< 2	360	76	100	40	130'	Low viscosity and long Pot life hardener. Good blushing resistance.
Razeen Cure RC 29	Modified Polyamine	200:400	< 1	500	57	100	30	15'	Very good colour and curing properties.
Razeen Cure RC 101	Cycloaliphatic Adduct	250:500	< 1	310	114	100	60	40'	Good yellowing resistance and chemical. For flooring and coatings
Razeen Cure RC 102	Modified Polyamine	200:600	< 8	330	114	100	60	30'	Fast curing version of Razeen Cure RC 25
Razeen Cure RC 103	Modified Polyamine	20 . 100	< 3	600	47	100	25	55'	Cost effective version of Razeen Cure RC 17
Razeen Cure RC 104	Modified Polyamine	20 . 100	< 3	875	47	100	25	25'	Very low viscosity, for casting, injection, stone / concrete treatment
Razeen Cure RC 109	Cycloaliphatic Adduct	300:900	< 1	325	95	100	50	40'	Benzyl alcohol free version of Razeen Cure RC 19
Razeen Cure RC 110	Cycloaliphatic Adduct	200:400	< 2	325	95	100	50	25'	Fast curing version of Razeen Cure RC 19, very good hardening at low temperatures.

Product Name	Description	Chemical Properties							Applications
		Viscosity	Color Gardner	Amine Value	Active H Equivalent	%Dry Content	EEW 190	POT LIFE (150g, 25˚c)	
ALIPHATIC HARDENERS									
Razeen Cure PA 41	Accelerated Polyamine	150:350	< 3	640	95	100	50	14'	Fast curing, mainly used for epoxy - PU adhesives.
Razeen Cure PA 42	Accelerated Polyamine	1400:2500	< 5	580	95	100	50	5'	Used as accelerator or fast curing adhesive (chemical anchoring bolts).
Razeen Cure PA 43	Accelerated Polyamine	100:400	< 5	960	34	100	18	20'	Fast curing adhesives, impregnation, mortars and coatings. High HDT
Razeen Cure PA 44	Accelerated Polyamine	2200:5000	< 5	800	38	100	20	17'	High Solvent resistance and high HDT. Suggested for coatings and putties.
Razeen Cure PA 45	Modified Polyamine	400:700	< 12	375	95	100	50	55'	Hardener for epoxy systems, suitable for Xi labeled adhesives.
Razeen Cure PA 48	Modified Polyamine	130:370	< 3	225	95	100	50	80'	Low viscosity hardener, for casting, impregnations, injections. Long pot life.
Razeen Cure PA 52	Modified Polyamine	800:1500	< 12	350	105	100	55	350'	Hardener for epoxy and epoxy-PU system not labelled.
Razeen Cure PA 53	Modified Polyamine	350:750	< 6	600	95	100	50	5'	Nonylphenol free version of Razeen Cure PA42.
Razeen Cure PA 54	Modified Polyamine	1200:2200	< 3	390	95	100	50	10'	Cost effective hardener with fast curing for mortars and primers.
Razeen Cure PA 55	Modified Polyamine	50:150	< 5	700	47	100	25	12'	For marble treatment and impregnation, for automatic systems curing in the oven.
Razeen Cure P 181	Isolated Adduct	1000:2000	< 9	90	165	50	80:90 [a]	1 g*	Solvent based coating. Good gloss, hardness and chemical resistance.
Razeen Cure PA 604	Modified Polyamine	50:150	< 2	800	47	100	25	20'	For marble treatment and impregnation.
Razeen Cure PA 605	Accelerated Polyamine	150:350	< 2	640	95	100	50	14'	Nonylphenol free version of Razeen Cure PA41.
Razeen Cure PA 606	Modified Polyamine	50:150	< 2	450	95	100	50	8'	For marble treatment and impregnation, fast curing.
VARIOUS									
Razeen Cure TA 5	Tertiary Amine	100:500	< 9	625		100			Accelerator for epoxy systems.
Razeen Cure 106	Mercaptane	9000:6000	< 5	30		100			For extra fast curing systems.
Razeen Cure PSA851	Modified Polyamine	400:1000	< 4	390	76	100	40	16'	Very good adhesion on glass and ceramic. Fast curing and high chemical resistance.
Razeen Cure PSA852	Cycloaliphatic Adduct	100:300	< 2	325	95	100	50	30'	Very good adhesion on glass and ceramic. High gloss, levelling and distension.
Razeen Cure PSA853	Modified Polyamine	400:900	< 8	290	114	100	60	40'	Very good adhesion on glass and ceramic. Very good performance in high humidity.
Razeen Cure PSA854	Modified Cycloaliphatic	100:300	< 6	350	95	100	50	40'	Very good adhesion on glass and ceramic. Good chemical resistance.

a = in combination with epoxy * = in clear lacquer 40% dry content (g=days) All information in this brochure is without guarantee.

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Product Name	Description	Chemical Properties							Applications
		Viscosity	Color Gardner	Amine Value	Active H Equivalent	%Dry Content	EEW 190	POT LIFE (150g, 25˚c)	
CYCLOALIPHATIC HARDENERS									
Razeen Cure PC 112	Modified Polyamine	200:800	6	370	114	100	60	25'	MXDA free version of Razeen Cure PC102
Razeen Cure PC 113	Cycloaliphatic Adduct	100:500	< 1	290	95	100	50	25'	MXDA free version of Razeen Cure PC100
Razeen Cure PC 114	Modified Cycloaliphatic	200:450	< 1	330	95	100	50	20'	Bisphenol-A free version of Razeen Cure RC19
Razeen Cure PC 115	Cycloaliphatic Adduct	500:1500	2	380	76	100	40	15'	MXDA free version of Razeen Cure RC15
Razeen Cure PC 116	Modified Polyamine	300:600	6	370	114	100	60	20'	MXDA free and bisphenol-A free version of Razeen Cure PC102
Razeen Cure PC 117	Cycloaliphatic Adduct	370:420	< 1	315	95	100	50	35'	Good yellowing resistance. Coating with very good levelling properties.
Razeen Cure PC 118	Cycloaliphatic Adduct	100:300	< 1	370	76	100	40	40'	Low viscosity hardener, very good levelling properties and curing under adverse conditions.
Razeen Cure PC 119	Cycloaliphatic Adduct	150:400	< 1	300	95	100	50	25'	MXDA free version of Razeen Cure RC 19
Razeen Cure PC 120	Modified Polyamine	1400:2600	8	450	95	100	50	20'	MXDA free, bisphenol-A and benzyl alcohol free version of Razeen Cure PC102
Razeen Cure PC 121	Cycloaliphatic Adduct	300:600	4	460	76	100	40	10'	MXDA free and bisphenol-A free version of Razeen Cure RC15
Razeen Cure PC 122	Cycloaliphatic Adduct	700:1200	4	550	57	100	30	10'	MXDA free, bisphenol-A free and benxyl alcohol free version of Razeen Cure RC15
Razeen Cure PC 125	Modified Polyamine	500:1500	7	300	114	100	60	35'	MXDA free version of Razeen Cure RC25
Razeen Cure PC 161	Modified Cycloaliphatic	100:300	≤ 3	350	95	100	50	28'	General purpose hardener for flooring, eposy-PU, adhesives, mortars/ High chemical.
Razeen Cure PC 162	Modified Cycloaliphatic	100:300	≤ 3	400	95	100	50	22'	Version of CP161 with better curing properties at low T˚
Razeen Cure PC 163	Modified Cycloaliphatic	100:500	≤ 4	400	95	100	50	26'	MXDA free version of Razeen Cure PC162
WATER BASED HARDENERS									
Razeen Cure 202W	Amine Adduct	15000	< 8	205	195	80	100	150'	For coating and epoxy - cement. Good reactivity, high gloss.
Razeen Cure 501W	Polyamide	45000	< 12	170	190	50	100	60'	Anticorrosive primers, zinc rich primers, top coats. Good adhesion and chemical properties.
EBW 230	Emulsifiable Eposy Resin	1200:1600	< 4			100			Emulsifiable liquid epoxy resin.
EBW 231	Solid Epoxy Emulsion	450:1100				56			Solid epoxy emulsion.
a = in combination with epoxy		* = in clear lacquer 40% dry content (g=days)							All information in this brochure is without guarantee.

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		Viscosity	Color Gardner	Amine Value	H Equivalent	%Dry Content	EEW 190	POT LIFE (150g, 25˚c)	
POLYAMIDES HARDERNERS									
Ranzeen Cure 210X60	Xylene Solution	3500:5500	< 12	90		60	170[a]	2:3g	Anticorrosive primers, zinc rich and top coats. Good adhesion and chemical resistances.
Ranzeen Cure 215	Standard Polymide	50000:60000	< 12	250		100	100:120 45:60[a]	180' 2:3g	Anticorrosive primers, zinc rich and top coats. Good adhesion and chemical resistances.
Ranzeen Cure 215X70	Xylene Solution	800:1800	< 12	175		70	65:80[a]	2:3g	Anticorrosive primers, zinc rich and top coats. Good adhesion and chemical resistances.
Ranzeen Cure 230	Standard Polymide	70:900, 75˚c	< 12	360		100	50:70 30:40[a]	125' 1:2g	High solid solvent free system for anticorrosives, putties, mortars, civil engineering and sealants, Good flexibility
Ranzeen Cure 240	Standard Polymide	300:600, 75˚c	< 12	395		100	50:70 30:40[a]	105' 1:2g	High solid solvent free system for anticorrosives, putties, mortars, civil engineering and sealants, Good hardness.
Ranzeen Cure 302	Polyamide Adduct	500:1000	< 15	320	114	100	60	150'	For solvent free and high solid systems.
Ranzeen Cure 303	Polyamide Adduct	4000:7500	< 12	185		70	70[a]	10:12h*	70% solid content adduct for solvent based primers and top coats. Good performance under adverse conditions.
Ranzeen Cure 306	Polyamide Adduct	800:1400	< 12	135		60	80:110[a]	10:12h*	60% solid content adduct for solvent based primers and top coats. Good performance under adverse conditions.
Ranzeen Cure 307	Polyamide Adduct	1500:3000	< 12	400	114	100	60	150'	Solvent free system and water dilutable for concrete, bonding new/old concrete.
Ranzeen Cure 310	Polyamide Adduct	2000:6000	< 12	250	190	90	100	100'	Coating and adhesive, in extreme conditions of moisture and under water.
Ranzeen Cure 311	Polyamide Adduct	1000:3000	< 15	185		70	70[a]	10:12h*	70% solid content adduct for solvent based primers and top coat. Good performance under adverse conditions.
Ranzeen Cure 312	Polyamide Adduct	300:600	< 15	140		50		10:12h*	50% solid content adduct for solvent based primers and top coat. Good performance under adverse conditions.
Ranzeen Cure 313	Polyamide Adduct	4000:7500	< 12	320		80	60:85	130'	80% solid content adduct, suitable for formulation of high solid systems.
Ranzeen Cure 405	Polyamide Imidazoline	500:1200	< 12	400	95	100	50	100'	For epoxy- tar, flooring and coatings. Good reactivity.
Ranzeen Cure 406	Accelerated Polyamide	200:400	< 12	585	76	100	40	30'	Fast curing, low viscosity, good emulsifiability.
Ranzeen Cure 410	Polyamido Imidazoline	100:500	< 12	370	95	100	50	400'	For casting and encapsulations. Low viscosity and long pot life.
Ranzeen Cure 411	Polyamide Adduct	200:400	< 12	575	66	100	35	40'	For casting and encapsulations. Low viscosity and fast curing speed.
Ranzeen Cure 412	Polyamido Imidazoline	200:900	< 12	370	95	100	50	380'	Low viscosity and long pot life. Developed for non labelling epoxy-PU systems.
Ranzeen Cure 413	Polyamido Imidazoline	100:500	< 12	460	95	100	50	180'	For casting and encapsulations; low viscosity and long pot life; very good electrical and mechanical properties.
Ranzeen Cure 418	Accelerated Polyamide	1300	< 12	540	95	100	50	40'	Good reactivity and mechanical resistance, adhesion, sandability
a = in combination with epoxy		* = in clear lacquer 40% dry content (g=days)							It is the responsibility of the user to satisfy himself that the product is suitable for the intended use.

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